

shuf Jan. 16

Work Order ID 78109

78109

Page 1

December-28-11 3:35:01 PM

Item ID: D206-781-571KGY

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Hat Bin-Grey

Start Date: 28/12/2011 Start Qty: 1.00

1

Cust Item ID:

Required Date: 16/01/2012 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: M.L.J

Date: 11/12/29

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

16 SP

100

0.00

100

DC

Document Control

Memo

Photocopy bluefile & type labels per PPP D206-781-571KGY
CHG001

0.00

S 12/4/23

JA for M.L.J 12-1-5 (1)

110

Pick Kit

0.00

110

Packaging

Packaging

Memo

0.00

S 12-01-05.

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Quality Control

Memo

0.00

S 12/4/23

(X)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 78109

December-28-11 3:35:01 PM

78109

Page 2

Item ID: D206-781-571KGY

Accept

N900040100Setup Start ***NS1***

Revision ID:

Item Name: Hat Bin-Grey

Stop ***NS2***

Start Date: 28/12/2011 Start Qty: 1.00

1

Cust Item ID:

Required Date: 16/01/2012 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Identify as per dwg & Stock Location: _____	0.00							
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP206-581-571KGY Location: _____ PPP Rev: <u>A</u>								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

12/1/23 SP

12/1/23 SP

CMF

12-01-23

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

December-28-11 3:35:06 PM

Page 1

78109

D206-781-571KGY

Required Date: 16/01/2012

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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0.0000

** B781108 12/1/20

83.0000

SP.

Loc Code

83

83

88.0000

** SP. 12-01-05.

Loc Code

88

88

4

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

5.2 **BELL 206 L3/L4**

5.2.1 D206-781-511/-513 UTILITY KITS

Qty -511	Qty -513	Part Number	Description
X		D206-781-511	UTILITY KIT
	X	D206-781-513	UTILITY KIT W/ADS
1		D206-781-541	CREW CABIN OVERHEAD KIT
	1	D206-781-543	CREW CABIN OVERHEAD KIT W/ADS
1	1	D206-781-545	ROTOR BRAKE PANEL KIT
1	1	D206-781-551	VERTICAL TUNNEL KIT
1		D206-781-561	REAR OVERHEAD KIT
	1	D206-781-563	REAR OVERHEAD KIT W/ADS
1	1	D206-781-571	HAT BIN KIT

5.2.2 D206-781-541/-543/-545/-551/-561/-563/-571 KITS

Qty -541	Qty -543	Qty -545	Qty -551	Qty -561	Qty -563	Qty -571	Part Number	Description
X							D206-781-541	CREW CABIN OVERHEAD KIT
	X						D206-781-543	CREW CABIN OVERHEAD KIT W/ADS
		X					D206-781-545	ROTOR BRAKE PANEL KIT
			X				D206-781-551	VERTICAL TUNNEL KIT
				X			D206-781-561	REAR OVERHEAD KIT
					X		D206-781-563	REAR OVERHEAD KIT W/ADS
						X	D206-781-571	HAT BIN KIT
	1						D3844-041	OVERHEAD PANEL W/ DUCT, LH
	1						D3844-042	OVERHEAD PANEL W/ DUCT, RH
1							D3844-1	OVERHEAD PANEL, LH
1							D3844-2	OVERHEAD PANEL, RH
1	1						D3958-1	PANEL
		1					D3961-1	ROTOR BRAKE PANEL
1	1						D3989-1-360	SEAL
8	8						NAS388-6-8P	SCREW
		4					NAS388-6-12P	SCREW
8	8	4					NAS391B6P	WASHER
		4					MS21059L06	NUTPLATE
		8					MS20426AD3-3	RIVET
			1				D3828-1	VERTICAL TUNNEL, LOWER LH
			1				D3828-2	VERTICAL TUNNEL, LOWER RH
			1				D3830-1	VERTICAL TUNNEL, UPPER LH
			1				D3830-2	VERTICAL TUNNEL, UPPER RH
			1				D3959-041	VERTICAL TUNNEL, AFT CENTER
			1				D3970-1	COVER W/ FLASHLIGHT HOLDER
			1				D3989-1-360	SEAL
			6				AN525-10R14	SCREW
			6				MS21059L3	NUTPLATE
			12				MS20426AD3-4	RIVET
				1	1		D3831-1	REAR OVERHEAD, LH
				1	1		D3831-2	REAR OVERHEAD, RH
				1			D3967-1	REAR OVERHEAD, CENTER
					1		D3967-041	REAR OVERHEAD W/ DUCT, CENTER
				1	1		D3962-1	REAR OVERHEAD CORNER, LH
				1	1		D3962-2	REAR OVERHEAD CORNER, RH
				1	1		D3971-1	INSERT

continued next page...

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Revision: A

Date: 10.10.28

...continued

				1	1		D3971-2	INSERT
				2	2		D3800-3-100-1500	HOOK STRIP
				20	20	1	NAS388-6-8P	SCREW
				4	4	11	NAS388-6-12P	SCREW
				24	24	11	NAS391B6P	WASHER
				6	6	1	MS21059L06	NUTPLATE
				12	12	11	MS20426AD3-3	RIVET
				4	4	11	AN525-10R12	SCREW
				4	4	11	NAS43DD3-68	SPACER
				2			D3963-1	LIGHT COVER
				2			D3963-3	LIGHT COVER
					2		D3964-1	LIGHT COVER W/ DUCTS
					2		D3964-3	LIGHT COVER W/ DUCTS
				16	16		MS21059L06	NUTPLATE
				32	32		MS20426AD3-5	RIVET
				16	16		NAS388-6-12P	SCREW
				16	16		NAS391B6P	WASHER
						1	D3850-1	HAT BIN
						6	D3851-1	DOUBLER
						4	AN525-10R8	SCREW

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